



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA10A-400
Job Sheet 171022



Part No: SWA10A-400

Job Qty: 20 ea

Part Name: Thrust Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/25/18

Job Tracking No:

Due Date: 2/2/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG SWA10A-400 Rev 4 IPP Rev A 18.01.09 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		2/1/18	0.00	0.00	Start Up Machining-3		JK 18-3-11
110	Mori Seiki	20 pcs		2/2/18	0.00	5.00	MORI NLX		JK
120	QC	20 pcs		2/2/18	0.00	0.00	QC2		JK
130	QC	20 pcs		2/2/18	0.00	0.00	QC8		JK 2.18.03.12
140	Packaging	20 pcs		2/2/18	0.00	0.00	Packaging3		MAR 12 2018 GA1686
150	QC21-SA	20 Ea		2/2/18	0.00	0.00	QC21		GA1686

Part Op Descriptions: 110 - 1-Machine as per FOLIO FB722 FOLIO REV: _____ DWG REV: _____ 2-Deburr
MAR 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-BRONZE-C63000-R2.500	Bronze C63000 Round Bar 2.500"	.5400 ft (.027 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-BRONZE-C63000-R2.500	1	0	0

S049548 .42

Part Specifications

Specifications could not be found.

Plex 1/25/18 2:49 PM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S049928



Part: SWA10A-400

Job No: 171022

Serial No/Batch: S049928

Revision: 4

Inspector:

Date: 03/11/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

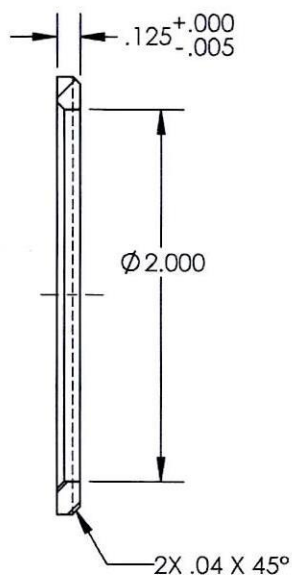
QA Closed: _____ Date: _____

Work Order update only ☐

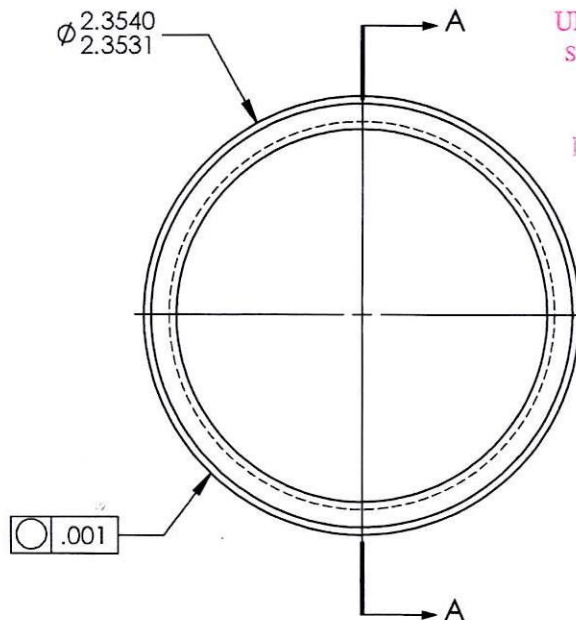
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM	11/12/2012	JAG	
3		CHD TOLERANCE ON OD FROM Ø2.352 +.003/-0.01	11/16/2012	JAG	
4	16-0249	CHD DIM WAS 62.3538/2.3533 IS Ø2.3540/2.2331, ADDED DIM Ø .001	12/2/2016	RJC	JAG



SECTION A-A



SHOOT COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 171022 MJS
18-01-25



DART AEROSPACE	
TITLE THRUST WASHER	
DWG NO. SWA10A-400	REV 4
MAT'L AL-BRONZE 630 FINISH SPEC DRAWN BY: CANAM CHECKED: DUERFELDT OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 USED ON MODEL	
SCALE 1:1	DATE 1/22/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA10A-400	1	THRUST WASHER	AL-BRONZE 630	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

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OTHER : ☐																																																																																																																																							